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	Document Type:	Safety Data Sheet
	Conforms to ISO 11014:2009	
	Title:	E23®

1. Identification of the product and Company Identification

Product Name	E23®	Manufactured/ supplied by
Product Type	Emulsifier	BME
Synonyms	None	A division of Omnia Group (Pty) Ltd
Chemical Formula	Not applicable	<i>Physical address</i>
Emergency telephone number	(+27) 011608-3300	Omnia Holdings, Building H Monte Circle Business Park 178 Montecasino Boulevard Fourways Sandton, 2191
QR code		<i>Postal address</i> P.O. Box 70040 Bryanston, 2021 Gauteng, South Africa <i>Contact</i> Tel: +27 11 7098888 E-mail: info@bme.co.za

2. Hazards identification

This substance is classified as dangerous according to Directive 67/548/EEC and its amendments

GHS Classification:



Acute Tox. 4: H332 Harmful if inhaled
Skin Irrit. 2: H315 Causes skin irritation
Eye Irritation 2A: H319 Causes serious eye irritation

GHS precautionary Statements:

Avoid breathing dust/fume/gas/mist/vapours/spray.
Wear protective gloves/eye protection/face protection.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Call a doctor if you feel unwell.
Specific treatment.

Additional hazards:

No additional data

Effects and symptoms:

In case of eye contact - can cause burning, tearing and redness.

Aggravating conditions:

Can cause skin burns

See toxicological information (section 11)

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3. Composition/information on ingredients

Substance/preparation:

Chemical name	CAS No	%	EC Number	GHS Classification
Phosphoric Acid alkyl	Confidential	5-15		 Met. Corr. 1, H290 Skin Corr. 1B, H314  Acute Tox. 4, H302 Acute Tox. 4, H332 Acute Tox. 5, H313

4. First aid measures

Inhalation	: Remove to a well-ventilated area and keep at rest in a position comfortable for breathing. If breathing difficulties persist – seek medical attention / call poison center.
Ingestion	: DO NOT induce vomiting, immediately seek medical attention / call poison center.
Skin contact	: Immediately remove contaminated clothing and wash affected area with soap and rinse with water. Seek medical attention / poison center.
Eye contact	: Check for and remove any contact lenses if present. In case of contact immediately flush eyes with plenty of water for at least 20 minutes. Cold water may be used. Seek medical attention / or contact poison center.
Note to physician	: No specific treatment, treat symptomatically.
Protection of first-aiders	: No additional remarks.

5. Fire-fighting measures

Extinguishing media	: Use CO ₂ , Dry chemical powder or suitable foam extinguishing agent. Water can be used to cool and protect exposed material.
Suitable	
Flash point	: 170°C, 338°F PMCC
Unusual fire/explosion hazards	: Not determined.
Special fire fighting procedures	: Recommend wearing self-contained breathing apparatus.
Protection of fire fighters	: Self-contained breathing apparatus. Wear overalls, gloves, boots and eye protection as a minimum.

6. Accidental release measures

Personal precautions	: Overalls buttoned to the neck and wrist. Rubber boots. Gloves. Eye protection. Suggested protective clothing might not be sufficient.
Environmental precautions	: Ventilate areas if spilled in confined space or other poorly ventilated areas. Prevent spillage entry into sewers, waterways, dispose of in accordance with national or local environmental regulations. If spill occurs on roadside, pick-up free liquid for recycle, and/or disposal, using a professional registered waste disposal company. Use appropriate tools to collect into suitable containers. Residual can be adsorbed on inert material.

Note: See section 8 for personal protective equipment and section 13 for waste disposal.

7. Handling and storage

Handling	: Do not breathe dust or mist. Wash thoroughly after handling. Launder contaminated clothing before re-use.
Maximum Handling Temperature	: Not determined
Pumping Temperature	: Not determined
Storage	: Store in steel drums. Keep containers closed when not in use. DO NOT discharge into drains or the environment. Dispose to an authorized waste site. Use appropriate containment to avoid environmental contamination. Empty container contains product residue, which may exhibit hazards of product. No special storage requirements required.
Maximum Storage Temperature	: Not determined
Loading Temperature	: Not determined
Packaging materials	: Store in steel drums.
Storage procedures	: No special storage precautions required.

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8. Exposure controls/personal protection

Exposure Limits	: None established
Engineering measures	: Use with adequate ventilation
Gloves	: Use Nitrile or neoprene gloves
Eye Protection	: Chemical goggles or face shield
Respiratory Protection	: Use NIOSH/MSHA approved respirator with an organic vapour and dust/mist cartridge if the recommended exposure limit is exceeded. Use NIOSH/MSHA approved disposable dust/mist mask.

Occupational exposure limits:

Ingredient name Contains mineral oil	Occupational exposure limits Under conditions which may generate mists, observe the OSHA PEL of 5mg per cubic meter, ACGIH STEL of 10mg per cubic meter.
Recommended monitoring procedures	: No additional information
Personal protective equipment	
Respiratory system	: No
Skin and body	: Protective clothing to minimise skin contact
Hands	: Chemically resistant gloves
Eyes	: Eye protection (safety goggles / glasses)

9. Physical and chemical properties

Flash point	: 170°C, 338°F PMCC (Typical)
Flammability Level Upper/Lower	: Not determined
Auto-ignition temperature	: Not determined
Explosive properties	: Non-explosive (Material does not have explosive properties)
Vapour pressure	: Not determined
pH	: Not determined
Specific Gravity	: 0.94 (20°C)
Density	: 0.92 – 0.95g/ml (20°C)
Solubility - Water	: Insoluble
Percent Solid	: Not determined
Percent Volatile	: Not determined
Volatile Organic Compound	: Not determined
Vapour Density	: Not determined
Evaporation rate	: Not determined
Odour	: Mild
Physical state	: Brown liquid
Colour	: Brown
Viscosity	: 350 - 600 cP (40°C)
Odour threshold	: Not determined
Boiling point	: Not determined
Pour Point Temperature	: -27°C, -17°F
Melting / Freezing point	: Not determined
Neuro toxicity	: Not available

10. Stability and reactivity

Stability	: Material is normally stable at moderately elevated temperature and pressures.
Decomposition Temperature	: Not determined
Incompatibility	: Oxidising agents
Hazardous Polymerisation	: Will not occur
Thermal Decomposition	: Smoke, carbon monoxide, carbon dioxide, aldehydes and other products of incomplete combustion. Under combustion conditions, oxides of the following elements will be formed: Phosphorous
Conditions to avoid	: Not determined

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11. Toxicological information

Acute Exposure:	
Eyes	: Corrosive to eyes, Based on data from components or similar materials
Skin	: Corrosive to the skin. Based on data from components or similar materials. Prolonged or repeated skin contact as from clothing wet with material may cause dermatitis. Symptoms may include redness, edema, drying and cracking of the skin.
Dermal Toxicity	: The LD50 in rabbits is >2000mg/Kg. Based on data from components or similar materials.
Inhalation Toxicity	: No data available to indicate product or components may be a toxic inhalation hazard
Oral Toxicity	: The LD50 in rats is based on data from components or similar materials. Swallowing this material can cause burns to the mouth and esophagus. Asphyxiation can occur from swelling of the throat. Perforation of the esophagus and stomach can occur.
Dermal Sensitisation	: No data available to indicate product or components may be a skin sensitiser.
Inhalation Sensitisation	: No data available to indicate product or components may be respiratory sensitiser
Chronic Exposure:	
Chronic toxicity	: No data available to indicate product or components present at greater than 1% are health hazards
Carcinogenicity	: This product contains mineral oils which are considered to be severely refined and not considered to be carcinogenic under IRAC. All of the oils in this product have been demonstrated to contain less than 3% extractables by the IP 346 test.
Mutagenicity	: No data available to indicate product or components present at greater than 0.1% are mutagenic or genotoxic.
Reproductive Toxicity	: No data available to indicate product or components present at greater than 0.1% that may cause reproductive toxicity
Teratogenicity	: No data available to indicate product or components present at greater than 0.1% may cause birth defects

12. Ecological information

Soil/water partition coefficient	: Not determined
Biodegradation	: At least 25% of the components in this product show moderate biodegradation based on OECD 301-type test data. At least 25% of the components in this product show moderate biodegradation based on OECD 302-type test data.
Bio accumulation potential	: 25% or greater of the components potentially bioconcentrate, based on octanol/water coefficients.
Remarks	: None
Aquatic toxicity:	
Freshwater Fish	: Not determined
Freshwater Invertebrates	: Not determined
Algae Inhibition	: The acute EC50 is 10 – 100mg/L based on component data
Saltwater Fish	: Not determined
Saltwater Invertebrates	: Not determined

13. Disposal considerations

Methods of disposal	: Waste must be disposed of in accordance with federal, state and local environmental control regulations. Treatment, storage, transportation, and disposal must be in accordance with applicable National and Provincial regulations.
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14. Transport information

Regulatory information	UN Number	Name and description	Class	Packaging Group	Additional information
ICAO/IATA I & II	1760	CORROSIVE LIQUID N.O.S.	8	III	
ADN Class	1760	CORROSIVE LIQUID N.O.S.	8	III	
IMDG Class	1760	CORROSIVE LIQUID N.O.S.	8	III	Phosphoric acid alkyl
U.S. DOT Bulk	1760	CORROSIVE LIQUID N.O.S.	8	III	Phosphoric acid alkyl

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15. Regulatory Information

EU Regulation	
Hazard symbols	:
Indicator of Danger:	:
Risk phrases	: Xi – Irritant (Phosphoric acid alkyl) R8 - Contact with combustible material may cause fire R36/38 - Irritating to eyes and skin
Safety phrases	: S15 – Keep away from heat S17 – Keep away from combustibles R20/22 – Harmful by inhalation and if swallowed S25/25 – Avoid contact with skin and eyes
Product use	: Classification and labeling have been performed according to EU directives 67/548/EEC. 1999/45/EC including amendments and the intended use.

16. Other information

Full text of R-Phrases with no:	R3	Extreme risk of explosion by shock, friction, fire or other sources of ignition
	R5	Heating may cause an explosion
	R8	Contact with combustible material may cause fire
	R9	Explosive when mixed with combustible material
	R10	Flammable
	R61	May cause harm to the unborn child
	R62	Possible risk of impaired fertility
	R20/22	Harmful by inhalation and if swallowed
	R22	Harmful if swallowed
	R36/38	Irritating to eyes and skin
	R33	Danger of cumulative effects
	R50/53	Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment

History

Date of printing	:	12-08-2026
Date of issue	:	12-08-2026
Date of previous issue	:	12-08-2024
Recommended by	:	Kady Govender: R&D Laboratory Supervisor
Authorised by	:	Myra Coetzer: Acting R&D Laboratory Manager

Remarks:

This SDS summarizes, at the date of issue, our best knowledge of the health and safety hazard information of the product, and in particular how to safely handle the product in the workplace. As **BME** cannot control the use and handling of the product, each user must review the SDS in the context of how the user intends to handle and use the product in the workplace.

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